

97-84171-2

Blandford, Thomas

An account of the
exhibition of co-operative...

[London?]

[1893?]

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308 Blandford, Thomas
Z An account of the exhibition of co-operative
Box 116 productions, Crystal palace, from 18th to 23rd
August 1893 [by] Thomas Blandford, London, Labour
association for promoting co-operative production
based on the co-partnership of the workers [1893]
cover-title, 48 p. 22 cm.
[London? Labour Association
for Promoting Co-operative
Productions, 1893?]

01111D

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TECHNICAL MICROFORM DATA

FILM SIZE: 35mm

REDUCTION RATIO: 10:1

IMAGE PLACEMENT: IA (IIA) IB IIB

DATE FILMED: 8-28-97

INITIALS: CAB

TRACKING #: 22469

FILMED BY PRESERVATION RESOURCES, BETHLEHEM, PA.

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Crystal Palace.

From 18th., to 23rd., August 1893.

THOMAS BLANFORD.

London pp 48.

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AN ACCOUNT
OF
THE EXHIBITION OF CO-OPERATIVE
PRODUCTIONS,

CRYSTAL PALACE,

From 18th to 23rd AUGUST 1893.

THOMAS BLANDFORD.

THE LABOUR ASSOCIATION

FOR

Promoting Co-operative Production based on the Co-partnership of the Workers.

Central Office—

9 JOHN STREET, ADELPHI, LONDON, W.C.

PRICE TWOPENCE.

LABOUR ASSOCIATION

FOR

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Central Office: 9 JOHN STREET, ADELPHI, W.C.

EXECUTIVE.

President.
ED. OWEN GREENING.

Hon. Legal Adviser.
J. M. LUDLOW.

Hon. Treasurer.
ANEURIN WILLIAMS.

Vice-Presidents.

THE EARL OF PEMBROKE.
THOMAS BLANDFORD.
A. K. CONNELL.
ALBERT GREY.
TOM MANN.

THE EARL OF STAMFORD.
HON. T. A. BRASSEY.
JOSEPH GREENWOOD.
G. J. HOLYOAKE.
DADABHAI NAOROJI, M.P.

HODGSON PRATT.

Members of Committee.

Mrs LAWRENSON.
J. H. DABORN.
G. HUBBARD.
J. W. NEAL.

S. CHAMBERLAIN.
W. GRAINGER.
G. MEEK.
W. PARNELL.

Secretary.

HENRY VIVIAN.

WE earnestly ask the reader's attention to the important work which is being done by the Labour Association.

The work we set ourselves to do is not so much to raise our working people, as to help them to raise themselves. We think this is more effectual than alms-giving, and as hopeful as any movement of our time.

Our Annual Reports show how much has been already accomplished, and how much is still being done with very limited means.

We urgently need increased help, both in work and subscriptions, and we feel some confidence in asking for it under the special circumstances of our Association.

Our Committee, and all our Officers, with one exception, are unpaid, giving both their time and money to the work, although many of them are working men to whom both time and money are of consequence.

We give no subsidies, but use all our funds for educational propagandist work, or in helping young societies to organise their working arrangements, frame their rules, and open and keep proper accounts.

We respectfully invite all friends of social progress to become subscribers to the Association, and to assist in the extension of its work.

THE EXECUTIVE.

CO-OPERATIVE WORKSHOPS EXHIBITION,

CRYSTAL PALACE,

AUGUST 18th, 19th, 21st, 22nd, 23rd, 1893.

INTRODUCTION.

EXHIBITIONS are organised in order that they may be seen; but in these busy times, when all men are importuned for widely different purposes, they are likely to overlook anything that is not brought directly before them, and it may pass unnoticed even by those who would be most interested if they had been advertised of its existence and purpose; and so this handbook, along with other advertisements, is published to show reason why as many as possible of all sorts of people should visit the Exhibition of the Products of Co-operative Workshops at the Crystal Palace, Sydenham, or, if they cannot visit the Exhibition, to furnish some idea of what the Exhibition is like and what it is to illustrate. The Exhibition will open on the afternoon of Friday, 18th August, and remain open until the evening of the following Wednesday, 23rd August.

Exhibitions are so common a feature of modern life that we have one almost every day; indeed, they are so numerous that it is necessary for the promoters of each one to give good reasons for their project. We have several good reasons. This is the seventh annual exhibition promoted by the Labour Association in conjunction with the National Co-operative Festival. The first was held in the rooms of the Royal Horticultural Society, at South Kensington, in 1887; the second at the Crystal Palace in 1888, when 27,000 people were present; the third was at the Crystal Palace in 1889, when the number present on the Saturday was 32,000; in 1890, the number was 34,675; in 1891, the

M.L.L. July 20, '93,

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M.W.L., July 20, '23,

attendance was 32,000; and last year, 1892, the attendance was 34,800. Thus we are encouraged to proceed, not only because our cause is good, but also because it has received so large a share of public recognition as the figures just given indicate. The continued support of the public shows that the Festival is attractive as well as instructive, and the members of the Labour Association venture to think that the "Exhibition of Products of Co-operative Workshops" is one of the most attractive features of our annual Festival; for the exhibition is not only interesting as a show, but is, moreover, valuable for what it denotes. It is not merely an exhibition of commodities produced under ordinary commercial conditions, such as may be seen in the shop windows of any market street, but an exhibition of goods produced in places where an attempt is being made to develop a system wherein industry would be conducted under humane conditions, where men would co-operate for common advantages instead of individually competing for place, wages, and profit. These were the ideas that moved the early co-operators, these were the ends they had in view; they looked beyond storekeeping to co-operative self-employment.

So far the Co-operative movement has been chiefly successful in storekeeping. A marvellous plant has grown from the seed planted by the Rochdale Pioneers' Society, when in 1844 they opened a co-operative store for the sale of goods to members on the basis of dividing the profits among the customers in proportion to their purchases. In Rochdale the Co-operative method has so far supplanted private trade that there are now in the town three co-operative stores in 1892, with 17,921 members, holding a share and loan capital of £483,695, doing an annual trade of £422,315 at a profit for the year of £24,565. Spreading beyond Rochdale up and down the country the movement has grown until in 1892 it comprised 1,471 Distributive Societies, with 1,143,962 members, owning a

share, loan, and reserve capital of £13,988,170, doing a trade in the year of £32,425,859, which showed a net profit of £4,399,078. So successful indeed has co-operative storekeeping been that most of the general public, and even a large number of those who call themselves co-operators, have come to look upon "Co-operation" only as a term indicating combination for economic distribution of commodities. Yet it was meant to be more than this, and has greater things for productive industry within its scope for the future, and in a time when innumerable plans are being brought forward to answer the "Social Question," it would be lamentable if co-operators neglected to remind the unconverted or unknowing public that some effort is already being made to improve our industrial methods, and the Co-operative Workshops Exhibition will serve as an indication of what is being done. We do not pretend that Co-operative Production is a universal remedy that can be immediately applied at all times and in all places where suffering exists, but we do claim that it can gradually be developed as the opportunity serves until all industry shall feel its influence.

That there is need for an alteration few deny. Every one who thinks or feels has lately been grieved by the facts made public concerning the manner in which some branches of industry are misconducted. The House of Lords Committee on the "Sweating System" and the Labour Commission have made discoveries of the evil way in which some articles of daily use are manufactured, and have shown that some "cheap" things are very "dear" to produce,—for they cost us the life and happiness of people who, because they are helpless and ignorant, because they have little technical skill and small capacity for combination, have to work long hours in detestable places for little pay. The Committees sat on many occasions, and examined a large number of witnesses from different localities. The inquiry was no small thing, confined to one trade or one

district, its scope was wide, and the results go to show still more, if we had not known it already, that this is no time for sitting idle, as if we lived in the best of all possible worlds. This state of things appeals closely to all who would like to see men and women happy instead of miserable. There may be great difference of opinion as to the causes or reasons of the "Sweating System," but all are agreed that its results are bad. It may be caused, as we are told, by either the ignorance of the workers, the greed of the capitalist, or the false economy of purchasers who think that low prices are the sign of value, or it may be a combination of all these things; but whatever may be the cause the result is bad, and men want to know how to do without it. The "Sweating System" has been shown to be no small evil; it is large and growing. Its existence condemns the state it thrives in, and shows that what are called the "ordinary dictates of humanity" have not yet found general acceptance even in civilised communities. A recognition of its evils has led many people to believe that we should not consider ourselves free to buy in the cheapest market unless we know the cheapness has not meant suffering for the producers. Recognising the moral responsibility of the purchaser, they are anxious to procure goods free of the taint of the "Sweater." Those who wish to do this are sometimes discouraged by the difficulty of procuring goods free from suspicion, but all such will find their opportunity at the exhibition of the products of "Co-operative Workshops, based on the co-partnership of the worker."

All the Societies want custom; that is the normal condition of an industrial establishment, and all who believe in the principles on which these works are conducted can help them to larger trade. We can all help them by buying whatever we want that they produce, and by advising our friends to adopt the same course. This is not asking for charity, the goods offered are fair market value, or the

successful Societies would not have been able to reach their present condition. But it would be accepting charity if we purchased goods produced too cheaply, because goods so produced are too often the result of underpaid labour by people who cannot secure a return sufficient to maintain themselves and their families. Some of the Societies want more capital, and cannot grow freely for want of it. All who like their method of working can help them to secure either custom or capital; some can help them in both. The fortunate people who have money to spare for good work can find a good use for their surplus by investing it in shares in the Co-operative Workshops, and if they wisely divide their investment amongst a number of Societies instead of lending it all to one, it will return the average rate of interest.

It is not only as an alternative to the "Sweating System," however, that Industrial Co-operation is desirable. The condition of affairs is sad enough in the "sweated" trades. We know that in these trades, bad as things are, a large number of men and women cling desperately to badly paid work because they can get nothing better to do, and a continual struggle, a guerilla warfare, is carried on; there is no rule, no standard. The workers have to fight their employers for a higher rate of pay, and fight against time to produce enough to live on. The employer has to fight his workpeople for cheaper labour, and fight against competition for orders; and not only in ill-paid, badly organised trades, as for instance, the nail and chain, and cheap boot and clothing industries, but even in the higher skilled, better paid trades, there is not peace. Those who talk lightly about "keeping a ring while the two sides fight it out," perhaps little dream of the cost the fight entails and the evil things these long and bitter struggles leave behind them. The sorrow and suffering, and hatred and loss, would be bad enough if only the contending parties were affected, but it is not so, it cannot be, for they form part of

the national industrial organisation, all parts of which depend upon each other, and a struggle in one great industry makes thousands suffer who have no hand in the fight. No doubt these conflicts are inevitable so long as industry is conducted on a competitive basis, and seeing that they are for the present unavoidable, we must expect each side to fight the fight in its own way. But we want to find some basis of agreement.

Capital and labour cannot agree upon their respective portions of what they produce together. Something is needed to reconcile them. At present there is war between them, and war is a remnant of barbarism. The fight is hard and the struggles violent, because victory means so much to each. This aspect of modern industry is visible to all, no man could be ignorant of it even if he wished. Boards of Conciliation, Arbitration, and all other mediators are admirable, and do their own good work. Yet they are not sufficient, they still leave the opponents facing each other; they cannot combine the two forces into one harmonious body. Something else is necessary, and those of us who believe in "Industrial Co-operation based on the co-partnership of the worker" believe in it because we think it offers a method of securing industrial peace instead of industrial war, by enabling the workman to become the owner of a part at least of the capital required for his employment. If this were accomplished, it would then be possible to decide how much each should be given to labour, management, and capital, without going to war over it.

Some important testimony bearing on this question was given by the General Secretary of the National Union of Boot and Shoe Operatives, Mr Alderman Inskip, during his evidence before the Royal Labour Commission on 25th February 1892, and the following summary of his evidence has since been published by the Society:—

"The Leicester Co-operative Boot and Shoe Society Limited was formed in September 1886, by about 60 working men, mostly

connected with our union, and commenced business in July 1887, with £220 share capital, £100 of which had been subscribed by the local branch of the Boot and Shoe Trade Union. During the 4½ years ending 24th December 1891, the trade done amounted to £68,841. 2s., and realised a net profit of £3,504. 15s. 9d. A division of the profit was made in the following proportion:— To workers, 40 per cent.; to committee of management, 12 per cent.; to educational fund, 5 per cent.; to provident fund for providing pensions in old age, 10 per cent.; to remunerate members for special service, 3 per cent.; to the holders of share capital, in proportion to the amounts respectively paid up on their shares, 10 per cent.; to the customers of the society, 20 per cent. In addition to these payments £250 has been placed to a reserve fund. The shares of the society are transferable shares, each of the nominal value of £1. One is the minimum number of shares allotted to any one member, and 100 the maximum. The Society is managed by a president, secretary, and treasurer, with a committee of twelve members, elected annually. The present number of members is 750, and the share capital, £4,900.

"Eighteen men are employed by the week, at an average weekly wage of £1. 10s.; 92 men by the piece, their average weekly earnings being £1. 6s.; 9 females are employed by the week, at an average weekly wage of 17s. 6d., and 14 by the piece, their average weekly earnings being 17s. 6d.

"The bonus paid to workers has averaged 1s. 2d. in the £ on the amount of their earnings.

"The hours of labour are 53 per week. They have 400 customers on the books, all being co-operative societies. After five years' practical experience, I believe co-operative production, based on the partnership of the workers, would remove nearly all existing difficulties between capital and labour.

"All male adult workers are members of the trade union, yet it has not cost the union a penny during the whole of the time it has been in existence."

Since this evidence was given, this Society, with others has grown larger and stronger, as will be seen on referring to the examples in the following pages.

Industry conducted thus would be free from strikes and "sweating," but this is not all. There are other undesirable features of the present competitive system. It is a mistake to suppose that the demand for higher wages is the

beginning and end of the "Labour Question." Not so, it is more than this, it includes the wish of the "working-classes" to be treated not like children, not like machines, but like men and women. Co-operation would secure better personal treatment for the workman in his place of employment. In this line of improvement we have much to hope for. The present system gives an employer despotic power, which he often misuses. It is not to be wondered at, for all of us might fail to be always impartial, most men would fear to be tempted with such power.

Consider how large the power vested in one man who controls great industrial, commercial, or financial undertakings,—a power that grows greater with the increase of "unskilled labour," for large numbers of "unskilled" workers and all those fit for positions of trust depend entirely upon "references" for a chance of getting work. In some large business places a few men thus have the lives of hundreds in their hands, and this often leads to bitterness of feeling, although in the majority of cases the power is used temperately. But it is undesirable, and needs a remedy. Where work cannot be got without a satisfactory reference, the reference giver is lord of all. As the workers advance in education, as they increase in knowledge, and develop more self-respect, it will become increasingly difficult to conduct industry on a system which relies too much on the arbitrary power of the employer to discharge men and women for trifling offences that might never have been committed if the workers had been more freely trained in responsibility. It is not a question of renouncing the share of subordination inevitable in the conduct of all undertakings,—no one thinks of renouncing that; but when the general opinion comes to have some share in framing the rules, then they will be more certainly obeyed. It is the difference between despotic and constitutional government. So long as industry rests on its present basis it cannot be expected that the employer will relinquish any of his authority, and

those who desire another system must help to build it up. It cannot be done by any arbitrary declaration of the equality of all men, but much may be accomplished by such work as Godin did at Guise, and some of our fellow-workmen are doing in some Co-operative Workshops in England.

All the exhibiting Societies share profits with their workpeople, and the Labour Association has always made this a prominent part of its propaganda, not because it is considered an end sufficient in itself, but because where the workman's share of profits is capitalised by being placed to his share account in the books of the Society that employs him, it ensures him some share in the direction of affairs, and trains him in a habit of considering the permanent well-being of the Society as well as his own immediate advantage. This tends towards resting the ownership of the business chiefly in the workpeople. It has another advantage. Where the workers' share of profits is turned into capital, it strengthens the Society and enables it to grow quicker than it could if all profits were drained away. Partly in this way, and partly by means of the capital which Distributive Societies daily grow more willing to invest, the Co-operative Workshops will become able to undertake the "larger industry" towards which all things tend.

In some of the Societies the governing committees are drawn from outside shareholders, in others they consist partly of outside shareholders and partly of workers in the shop, and some are governed by committees consisting of working shareholders employed in the place. Thus, as in all these places the workers are able to exercise a strong influence over the conduct of affairs, we may be sure that as they grow in strength and experience they will do more and more for the organisation of industry on a humane basis.

All these matters will be of direct interest to the workman, for he will see the results that have been gained in these various attempts to reconcile labour and capital, or rather to make of them one force moving coherently.

Whilst workman competes with workman for employment, whilst uncertainty of employment keeps ever before him the fear of want, and when he sees old age will render him unable to work without his being able to prepare for it, it would be strange indeed if the workman who thinks did not wish for a better method than our present competitive system, which reduces men to the condition of machines hired by the hour, and discarded as easily as we part with a worn-out tool. His employer has not much power to assist him. The employer himself is hard pressed by keen and careful competitors.

To every worker who has thought the matter over and wishes to find a peaceful solution of the "Labour Question," the Co-operative Workshops offer examples of attempts in various trades where men are trying to work out a system of "Co-operation" which shall supersede "competition," and produce a state where men and women who work will be treated as fellow-creatures, and not considered merely as "hands" without hearts or brains behind them. It is a hard fight that looms before the men of a cause like this, for they have to meet the opposition of all sorts of prejudice. But it is worth fighting. It is *not* to be won in a series of brilliant charges or sudden attacks, but by the persistence of men endowed with the courage that will not accept defeat. And victory would mean that the profits of trade would be used to promote the improvement of the people.

Although Co-operation has been most successful in storekeeping, for the progress of industrial reform, like other things, moves along the lines of least resistance, this success will now be a help to Productive Co-operation, for it has created a great co-operative market where co-operative manufactures are welcome, and this is valuable indeed in a world where the ordinary trader looks with a cold eye on Co-operation. More than this, the successful and expanding co-operative store movement is a fine training ground for the men who do active work in it. They are trained in

business habits, and become accustomed to the direction of large undertakings, and are gradually acquiring a capacity for the direction of industry that will do much in the future.

Perhaps enough has been said to show that the Exhibition, as representing a cause, appeals to a very large public, for it has interest for every one who is tired of industrial war and longs for industrial peace. We cannot, of course, hope to be able to rival the gigantic exhibitions organised in the interests of national commerce. We cannot venture to compare ourselves with any of the great commercial advertisements arranged as exhibitions, but we need not therefore feel discouraged although our Exhibition is not great, and we cannot afford to spend fortunes in advertising it. Growing things are not valued only by their present size, but also by their future possibilities. And we can apply to our cause the same test we apply to men. It is not usually considered desirable to value a man according to his wealth, in personal or landed estate. The final test is not applied even to intellect or knowledge but to character, for without this the man is of little use to himself or others. And if this test is applied here, we think the character of the undertaking will be found worthy of admiration. Each Society is a proof that something has been done, much unselfish effort put forth, and that some results worth having have been gained.

In the following account of the exhibiting Societies will be found information concerning their trade and present condition, drawn from the published accounts of the Societies, supplemented in some cases by the information published by them through the Co-operative Productive Federation, a Society formed to do for these workshops the valuable work of a joint canvasser, agent, and advertiser. The exhibiting Societies are important examples of the labour co-partnership movement, which in round figures now comprises 50 Societies, £500,000 capital, £1,000,000 annual trade.

THOMAS BLANDFORD.

ACCOUNT OF EXHIBITING SOCIETIES.

THE AGRICULTURAL AND HORTICULTURAL ASSOCIATION LIMITED, CREEK ROAD, DEPTFORD, S.E.,
AND 3 AGAR STREET, STRAND, W.C.

"Reliable" Farm and Garden Seeds; Pure Feeding Cakes and Meals for Cattle; Guaranteed Artificial Manures for Farm and Garden Crops.

Although Agriculture, like other callings, has known a long series of slow improvements, it has seen more change within the last few generations than had passed into practice during many previous centuries. Machinery, artificial manures, great improvements in the breeding of stock, rotation of crops, facilitation of transit, and a thousand things helped the growth of a number of dependent industries. Along with this, as was proved by the evidence taken on more than one Bill before the House, there grew up a gross system of adulteration of the goods supplied to Agriculturists. Adulteration is an ancient crime, not a modern, but it was reserved for modern times to hear it justified by public men who had their imitators in those seed merchants who mixed old seeds with new, dead seeds with live, and one seed with another, and justified their conduct as the "practice of the trade." In few trades has adulteration been more open, evil, and systematic, than in Agriculture, worthless substances strongly charged with offensive odours being sold as valuable manures. The Association commenced business on a mutual basis in 1868 to supply farm requirements absolutely free from adulteration. It is a purely mutual society consisting of members holding at least one £1 share. There is no proprietary other than the 3,000 members drawn from the landowners and agriculturists of the country. Its business is managed by a Council of twelve members and a Managing Director. One-third of the Members of Council retire annually and are eligible for re-election.

The progress of the Association has been sure and steady, except during the great agricultural depression which came with the disastrous years of 1878 and 1879. At that time it was publicly estimated that the owners and occupiers of land lost in two seasons the enormous sum of 250 millions sterling. All

businesses which relied for their success on British agriculture were disastrously affected, and the Agricultural and Horticultural Association did not escape. That it was able successfully to weather such a storm was due to the public appreciation of the principles upon which the Association was based by its founders in 1867. A sufficient proportion of the members remained firmly attached to it as purchasers and investors, until it had time to recover itself commercially and financially, and to recommence a course of prosperity such as it is now enjoying.

Since 1878-79 the Association has pursued the policy of steadily developing its manufacturing power. At Deptford on the Thames, extensive waterside wharves and premises have been completed, where the Association can import raw materials and work them up in its own mill and works.

Nearly 70 per cent. of all the Association now sells is manufactured at the Deptford works, where three engines of about 170 horse-power run continuously night and day for a large part of the year.

The materials of artificial manures are ground to fine powder, and thoroughly mixed by machines running at 2,300 to 2,500 revolutions a minute. Complete manures for every crop and all kinds of land are made to proper scientific proportions, and sent out in sealed bags to members. In an extensive mill oilcakes are made, specially fitted for milk production, for fattening quickly, and for the feeding of store beasts and young stock. Meals of all kinds are ground, under conditions which assure the consumer that they are absolutely pure and from only the best sound materials. In the oilcake and feeding stuffs department the turnover has grown from £28,417 in 1891, to £30,674 in 1892. A notable feature of the Association's work is its seed department, now conducting a turnover of £15,000 yearly. Here all kinds of seeds are brought in; tested; freed by special machinery from dead, light, and weed seeds; packed and forwarded direct to the user. In addition, a large trade is done in penny packets of flower, vegetable, and bird seeds of every description. These, and the Association's other goods, are sold by over 500 Co-operative Societies.

Profit-sharing with employes is practised, although not upon any systematic plan; it has been legislated for from time to time by the Council during twenty-five years. After 5 per cent. interest has been paid on capital, the profit accruing to each department is calculated separately, half the amount coming to a worker being allotted him in cash, and half being credited to him in the

loan capital of the Association bearing 4 per cent. interest. Each department is now earning a share of profit, which of late has ranged from 1s. to 4s. in the £ on wages in the different departments. The 125 workers employed by the Association received last year £799. 6s. 11d. Labour in trades carried on in works and wharves along the river side as in this case it is, has always been badly organised, men are here to-day and gone to-morrow, large gangs are called in to unload a boat and then discharged, extra men are taken on in the busy seasons and dispensed with directly work slackens. Every effort has been made here to alter this by regulating the work so far as it can be done, so that slack time is used to prepare for busy time, so as to give nearly all workers a chance to become one of the regular staff with a fortnight's paid holiday yearly, sick pay, and other advantages. "Special Service" awards are constantly made to workers for inventions and economies. Occasional hands do not share in profits, and the amounts that would have gone to them are placed to the credit of the "Employés' Reserve Fund" used for "Sick" and "Provident" grants, and grants to the useful and successful social clubs organised by the workers with libraries attached.

The following figures illustrate the growth of the business of the Association since it recovered from the depression:—

Sales in 1887	£57,052	16	9
Do. 1888	64,270	10	0
Do. 1889	73,156	2	1
Do. 1890	74,763	17	0
Do. 1891	82,453	10	9
Do. 1892	86,326	14	11

The year's working for 1892 gave the following results:—

Allocated to Reserve Fund	£549	17	11
Do. Customers	1,961	7	6
Do. Employés	799	6	11
Carried forward	969	13	6
					£4,280	5	10

	Members.	Share.	Capital.	Loan.	Reserve.	Sales.	Profits.
1891	2,925	£17,195	£25,730	£3,712	£82,453	£3,550	
1892	3,057	16,950	25,127	4,371	86,326	4,280	

AIREDALE CO-OPERATIVE WORSTED MANUFACTURING SOCIETY LIMITED, THOMPSON'S MILL, BRADFORD.

Dress Goods in Cashmeres, Wool Ottomans, Italian Cloths, Persian Cords, &c. Every attention is given to maintaining genuineness of material, excellence of finish, and durability.

The Society was established in 1872 by some co-operators, who were afterwards joined by a few distributive societies in the district. At first the fight for trade was very hard, but after a few years' struggle the business was worked into a good position, and has now overcome the difficulties which beset the early stages of almost every undertaking. It is steadily increasing its trade and improving its financial condition. Its membership now consists of 135 individual shareholders and 130 shareholding societies; it trades direct with Co-operative Stores in all parts of the country, and not only supplies them with dress goods in their "Drapery" departments, but is also acquiring a valuable connection with "Bespoke Tailoring" departments as makers of Italian cloths. Lately the premises were extended and a considerable addition made to the weaving plant, in order to keep pace with the constant growth of business. The Society has kept to its original provisions for sharing profits, which were to be divided equally between labour, capital, and custom, after deducting $7\frac{1}{2}$ per cent. interest on shares. The employees have unbroken employment on good work, with as good wages or better than their neighbours in the same class of trade, and they rarely leave the Society from choice. The year's working in 1892 was adversely affected by the engineers' and miners' strikes in Tyneside and Durham, where many of the Society's customers are found; and in the later part of the year changes of fashion in dress fabrics were unfavourable; in addition to this, prices for this class of goods were lower. Still the Society fairly well held its own, as will be seen in the following figures illustrating the growth of the business:—

	Members.	Capital.	Reserve.	Sales.	Profits.	Expenses.	
1887 ...	221	£2,618	£444	£9,087	£534	£761	
1888 ...	224	2,766	487	10,265	711	781	
1889 ...	242	2,905	535	11,016	760	752	
1890 ...	240	3,047	570	12,903	499	892	
1891 ...	256	3,142	616	14,252	984	1,014	
		Share.	Loan.				
1892 ...	265	£3,282	£514	660	14,105	913	1,058

ALCESTER CO-OPERATIVE NEEDLE MANUFACTURING SOCIETY LIMITED, MALT MILL LANE, ALCESTER.

The Society manufactures all kinds of Needles. Hand and Machine Needles, Toilet and Hair Pins, Large and Small Darning Needles; Rug, Mattress, Sail, Stay, Chenille, and Packing Needles, in all sizes and lengths; Steel, Bone, and Wood Crochet Hooks. The Society put some of their goods into a variety of Fancy Needle Cases, which form pretty and useful presents. The

Society is patentee of a very pretty design for crochet, glove, and button hooks.

The Society was started by a few men, mostly members of the local co-operative store, who in 1887 quietly discussed the matter and reviewed the field thoroughly before they started upon the organisation of a co-operative workshop in a trade where the extent and variety of the stock and the innumerable details of manufacture astonish the new-comer. The contributions towards the capital were paid in small sums such as would make ordinary business men smile, the committee making the first joint payment of £1, but they soon got enough to take premises and commence business.

Under the rules the committee includes two workers, profits are divided between labour, customer, and capital, at an equal amount in the £ each. Each member is required to hold five transferable £1 shares.

Registered in 1888, the Society issued accounts which show that in the half-year ending 31st December 1889 the sales were £143. 7s. 6d.

		Capital.				
	Members.	Share.	Loan.	Reserve.	Sales.	Profits.
1891	... 124	£530	£519	£21	£699	£29
1892	... 126	683	681	32	1,079	95

It will be seen that the amount of capital under loan account is large in proportion to share account, but this is partly explained by the system practised by the members who deposit their savings with the Society in preference to taking them elsewhere to be invested where they would have no control over them. This is very helpful to the business, for in this trade a very large and varied stock has to be kept, amounting in the Society in 1893 to £1,035,—a considerable sum, though much below what the committee consider it would be desirable to hold if orders are to be promptly executed. Two thousand pounds could very well be invested in stock. How extensive the stock should be can only be rightly understood after studying a trade list. In sewing needles for instance, in "Brights" there are 8 sizes in 4 shapes of eyes = 32 sorts, in each of which 48,000 is a required average stock. This again must be multiplied by four qualities. Follow this out in all branches of the trade, and then the reader can form some notion of the stock to be managed.

BOLTON CO-OPERATIVE COMMONWEALTH SOCIETY LIMITED, SCHOOL HILL MILL, BOLTON.

Manufacturers of Alhambra Quilts, Sheets, Towels, &c.
Wringing Machines, Iron Entrance Gates, and Palisadings.

There is something fascinating in the idea of a self-supporting community where many families are merged into a larger one for mutual advantage, the members producing, so far as is possible, all they require, and exchanging the surplus for things made better or only elsewhere. Again and again men have returned to the attempt, and will do so while men grow who are not content with merely preaching the larger brotherhood but seek to work it out in practice. America is famous for many experiments where men have gone out into the wilderness to build a new city. But after all it is in many ways easier to do it in the prairie, outside the pale of conventional life, than it would be in a crowded bustling town whose inhabitants misunderstand the new builders. Yet in the midst of the busy, driving town of Bolton with all its Lancashire fondness for the "practical," this is being done. Five years ago a few working men founded the Commonwealth Society to acquire means to found a co-operative village with its own farmland, to organise employment for its members in their various occupations.

The founders held that the question of co-operative production is not solved by merely producing articles for sale in competition with other goods, but that, so far as is possible, production should be carried on for the improvement of the condition of the producers, always having in view the development of industry in such a way that every member is helped to produce what he is best fitted for, having command in proportion of the capital of the Society and using and selling the productions of the other members.

The basis of the Society is, that all the original members and those who joined within six months were called "founder members." The founder members' advantages are, employment in the Society's business, share in the funds reserved for sickness, infirmity, and old age. Other members are called "contributing members," and become founder members when their purchases from the Society amount to £50 at retail prices. The profits remaining after paying interest upon capital and other fixed charges to be divided amongst workers in proportion to their wages during the period dealt with, always providing that no profits be paid in cash to working members until their shares in the Society amount to £100, that being the average amount per worker calculated as required to furnish the instruments of production to each worker.

Capital was difficult to get, the founders were poor, and their plan was unlikely to attract those with surplus capital. The men

found ten shillings amongst them, and bought a few articles at wholesale prices, selling to themselves at retail prices and adding the profit to the capital of the Society each time they turned their money over. Thus capital slowly increased, and a small workshop was taken and converted into a store, which soon, however, was too small, and the business was moved into a larger place nearer the centre of the town, when two power-looms and a gas engine were bought and fitted. Everything seemed going well when their landlord gave them notice to quit. Then they moved into an old mill where there was a steam engine. Then the struggle intensified, they had insufficient capital, but they had earnest men who being skilled workers could turn raw material into marketable commodities, and they worked with a will, suffering many disappointments and much privation, working at night for the Society after an ordinary day's work elsewhere. So capital grew, and the operations of the Society extended. Boot Repairing, Weaving, Joinery and Cabinetmaking, Hosiery, Shirtmaking, then Blacksmith's work, the first anvil being a 56-lb. iron weight. Having purchased two lathes and a drilling machine, they commenced to make and repair wringing machines. Then they moved into their present premises, where they have fitted up and maintain at work broad and narrow looms, winding frames, sectional warping machine, fringing machine, sewing machine, beaming frame, stocking frame, lathes, drilling machine, and a blacksmith's hearth. The Society has taken a farm of forty-one acres, where ten cows are kept to supply the members with milk. Pigs and poultry are bred, and every attempt is made to extend the usefulness of the farm. The following figures show the position of this most interesting Society, whose members have shown a devotion to their ideal, a zeal in its work, and a practical ability rarely found in combination.

The present number of members is 230. The balance-sheet for the first quarter of this year showed a great advance:—Sales, £1,211. 15s. 4½d.; Share Capital, £992. 5s. 8d.; Loan Capital, £2,454. 11s. 7d.; Reserve, £116. 3s.

BOOKBINDERS' CO-OPERATIVE SOCIETY LIMITED,
17 BURY STREET, BLOOMSBURY, LONDON, W.C.

Bookbinding in all branches, both expensive and low-priced, single volumes and quantities.

Registered in 1886, the Society has had much difficulty in establishing a good connection, and still depends mainly on

private custom, but, having overcome some of the difficulties of inexperience, is now developing a trade with publishing houses. It differs from most of the other societies in not making interest on capital a first charge. Its division of profit would be as follows:—First charge, five per cent. of net profits to social and educational fund; five per cent. to capital; and of the remainder one-third goes to custom, and two-thirds to workers in the form of shares in the Society. New trade is got chiefly in London, but the Society has many country customers, and some of the Educational Committees of the Co-operative Stores are sending their library work. Efforts are being made to secure more library work, for it is most helpful. It comes in large quantities in the summer when other work is scarce. A most gratifying testimonial has just been received from a large and influential Lancashire Distributive Society, whose library work has for the last four years been done by the Bookbinders' Co-operative Society. The Educational Committee, who have charge of the library in question, write that they are satisfied that the work is done thoroughly well, and is superior to anything else they have compared it with.

In 1891 the Society showed a profit of £45. 11s., and this was written off the previous loss. The business, though being, from the nature of the case, difficult to procure, has grown steadily from £519 in 1887, and £572 in 1888, to £666 in 1889. 1890 did not show an increased trade,—it was £593, but the amount, though smaller than the preceding year's trade, produced a larger profit. The year 1891 was a time of unrest in the bookbinding trade, and this Society felt its bad effects; the trade was £588, and in 1892 £618. The Committee have every hope that the present year, which has opened well, will improve the position of affairs. The workshop has lately been placed under the care of the senior employee of the Society, who knows all the customers and their requirements. New customers are coming in, and the old ones are retained.

BRISTOL PIONEERS' BOOT AND SHOE PRODUCTIVE SOCIETY LIMITED.

Originally founded in 1888 as an industrial partnership by five men who wished to benefit the people engaged in the boot trade. The business was conducted upon the condition that 50 per cent. of the net profits should be divided amongst the workers employed in proportion to their earnings. A small house was rented, machinery was laid down, material purchased, and

operations commenced in November 1888. The first results of a canvass for trade were not encouraging, and although, in addition to local support, a few Distributive Societies outside the district gave their trade, the experience of the first ten months' work showed that success was retarded while the business was not registered under the Industrial and Provident Societies Act. Recognising this, the promoters determined to convert the institution into a productive society, they secured the adhesion of men well known in the town as co-operators, and a new constitution was drafted.

The new basis was—Capital to be raised in £1 Shares, each member being required to hold not less than five, workers over the age of sixteen years eligible for membership, working members eligible for Committee, affairs to be directed by a Chairman, Secretary, and five Committee-men, until the number of members exceeds fifty, then for every additional fifty members a committee-man will be added until the Committee numbers twelve, two-thirds of the Committee to be men practically acquainted with the trade. Profits, after paying fixed charges and interest on capital at a rate not exceeding 5 per cent., to be divided as follows :—

20	per cent.	to Customers in proportion to purchases.
10	"	a Reserve Fund.
5	"	a Social Fund.
2	"	an Educational Fund.
3	"	a Special Service Fund.
60	"	Capital and Labour, to be divided in proportion to their respective amounts.

[Thus, if in a given period Wages were £600 and Interest on Capital £20, then if 60 per cent. of profits amounted to £31, that would give one shilling in the £ on Wages and Interest, so that Labour would receive £30 and Capital £1 of the amount available, and so in proportion whatever the amount might be.]

The complete change in the constitution of the Society has been justified by results. Members have come in with Share Capital, the membership is now seventy, Loan Capital has been secured, trade has grown to the extent of compelling removal to larger premises in March 1892. The Society is now actively canvassing for trade in the co-operative market, and not without result, for the business is growing in a manner sufficient to give hope to the men whose belief in their cause and confidence in the future of their Society impelled them to work from the trying period of the first days through the difficult period of reconstruction. In the past, Bristol, like some other large shipping

towns, has not taken kindly to co-operation, although, in late years, labour struggles have convulsed the city, and capital and labour, drawn up in battle array, have waited but the word to fall upon each other's hosts. Possibly co-operative effort in the town, small as it is in proportion to the industrial evils that exist, may yet here, as in other places, grow to such a size, in such a form, as to prove the earnestness of co-operators as industrial reformers, and their capacity as practical Directors. The Bristol Pioneers' Boot and Shoe Productive Society will have done no small thing when its growth into success shows the workers in other trades in the town a more excellent method than they now practise.

	Members.	Capital.		Sales.	Profits.
		Share.	Loan.		
1891	77	£393	£433	£4249	—
1892	72	412	441	3995	£19
					1889.
					1892.
Members					9
Share and Loan Capital					£190
Stock in Trade					57
Machinery and Fixed Stock					61
					70
					£853
					452
					128

The difference in the trade for 1891 and 1892 is partly accounted for by the fact that towards the end of 1890 it was decided to alter the dates of issuing the Balance-Sheets, with the result that there were thirty-eight weeks in the first and thirty-one weeks in the two periods next ensuing—sixty-nine weeks, which show in the Returns as 1891 as against 1892, with, of course, only the normal number of weeks.

BROMSGROVE NAIL FORGERS' CO-OPERATIVE SOCIETY LIMITED.

In few places has there been more distress and suffering than in the chain and nail-making districts. Here men, and women, and little children have laboured hard and long for pay too small to supply even a sufficiency of the things that members of civilised communities look upon as necessities. Witnesses giving evidence before Parliamentary Committees, reports of Government Inspectors, newspaper representatives, and a host of others have borne testimony to the wretched condition of numbers of the workers engaged in and about the "Black Country." For a day or two now and then public attention has been given to these things, and it has almost seemed as if the public conscience would enforce a more humane organisation of these industries now carried on upon conditions that should "move the stones . . . to rise

and mutiny," and would move men if their hearts had not sickened in despair. Little has been done, the public is busy, it is composed of individuals much engrossed with their own affairs, who are unable to do more than sympathise with the sufferings of others. Besides, the public, if it attempted direct assistance, could only give money, and money gifts, while they might prove the givers' generosity, would effect no improvement so long as the present want of system endures in the conduct of these trades. Each trade must be made to pay for itself, not with an income partly made up of doles and alms, but growing out of the results of improved organisation. Any attempt towards this, no matter how small or tentative, will be welcomed by all those who wish for better things, and do not accept an evil thing as inevitable and irremovable because it exists. The Bromsgrove Nail Forgers are engaged in an attempt to improve the conditions of their trade, and the following figures will show that their efforts have not been without success.

		Capital.					
		Members.	Share.	Loan.	Reserve.	Trade.	Profits.
1891	...	145	£280	—	£43	£398	£21
1892	...	144	334	£125	57	959	39

BROWNFIELD'S GUILD POTTERY SOCIETY LIMITED.

Manufacturers of all kinds of China and Earthenware, from the most artistic and expensive goods to the cheapest articles of ordinary utility.

The potter is engaged in one of the oldest industries of the world. The evidences of his industry are found wherever men have lived in communities tending towards civilisation. In countries where commercialism has not yet altered the old order, the potter's wheel in its ancient primitive form still turns the ware the people use. In England the potter's workshop has developed into the factory, where ware of all kinds is turned out with a rapidity that intensifies from day to day. Many things have changed, and all changes have not been for the best. It is well that everything should be done to place an improved product within the reach of the humblest purse, but it is not well that production should be carried on under conditions with which the public are now well aware, where poisonous glazes and dust poison the bodies of the workers and sink them into premature decay. In Staffordshire, justly celebrated for the variety, excellence, utility, and beauty of its pottery, there are districts where the proportion of sick workers is so heavy as to be beyond the

resources the locality can bring to cope with it. The feeling between employers and employed is not good. Constant disputes about wages and details of organisation dislocate the trade. Every one with close knowledge of the trade appears to agree that it is in a critical condition, and all the three hundred firms carrying on their business in the district of the Potteries complain of the difficulty in making both ends meet. Under these conditions, while local public opinion was intensely excited about the local industry, Mr Arthur Brownfield promulgated his plan for turning the large works under his direction into a co-partnership Co-operative Society. "Brownfield's" is one of the chief firms in the trade, long established, with a wide reputation. When the conversion of the business into a Co-partnership of Labour was proposed, the assets of the firm were valued by chartered valuers at £20,000, including £4,500 guaranteed book debts. £10,000 of this was Mr Brownfield's own interest in the business, but as, in his opinion, the value of the business had depreciated owing to the retirement of the old firm from business, he sold his share to the new Society for £6,000 as practically irremovable capital, not to be withdrawn so long as any indebtedness exists to those outside the factory, this capital to receive 5 per cent. interest but not until every other claim out of profits has been satisfied. The workers accepted the offer with enthusiasm, they have taken up shares freely; the trade unions of the district have subscribed £1,550; workers in other pottery ware firms have invested £736; railway workers have invested £650. There is evidently no lack of faith amongst the people on the spot. Some co-operative societies have taken shares, and many more are giving trade, and there is every reason to expect that the Society will overcome the difficulties of the initial stage which now confront it.

The Society was registered in October 1892. The rules provide that after providing for necessary charges and paying 6 per cent. on capital other than loan stock, the profits remaining will be divided into 25 per cent. to customers and 75 per cent. to workers subject to deductions of 10 per cent. for a sick fund and 10 per cent. to augment the wages of women and young persons. Profits accruing to workers to be credited to their share account.

BURNLEY SELF-HELP COTTON SPINNING MANUFACTURING SOCIETY LIMITED, 37 BLACKFRIARS STREET, MANCHESTER.

Calicoes, Flannelettes, Silesias, Lustres, &c.

As the construction of the cotton industry is perhaps the

greatest of England's accomplishments in her share of the "Industrial Revolution" that has changed the methods of work and the life of the worker wherever its leaven has begun to ferment in the old world and the new; so, too, is it one of the most difficult to operate in successfully. Yet notwithstanding the difficulties, experiments have already been made—as might be expected from the character of the cotton factory workers—experiments in co-operative industry in various forms, with varying results, sometimes started in wrong places, sometimes started for the workers instead of by them. In the case of the Burnley Self-Help Society the initiative came from the workers themselves. They formed the Society on the basis of all workers being members required to find a considerable share of the capital that employed them, and sharing the profits on labour, government being vested in a committee elected from the workers. The capital was found, the Society registered, and work commenced. The way was not easy; people who, like the cotton operatives, are accustomed to a hard life, always driven at high speed on fast-working machinery, fighting for work, fighting for better pay, do not at once easily settle down into the homogeneous mass required for success in co-operative industry. It takes time to shake into place under new conditions, but in this, as in any collective enterprise, success may come at last if there are some persistent people faithful to the cause. The Society has seen many anxious moments, but it lives, and this, as the witty Abbé pointed out, is what many others have failed to do.

It is still housed in Healy-Royd Mills, where it first started, and where, after the fashion of the locality, "room and power" are rented. There are now 200 workers with 604 looms at work, and instead of relying solely upon a chance market, the management have begun to develop a home trade with Co-operative Stores, a market whose requirements they have many facilities for studying, and which they are beginning to supply satisfactorily. For the last half-year the trade was about £26,000 shipping and £7,000 home. The great cotton strike cost the Society nearly £1,000, spent in running the mill, the workpeople being constantly employed while other weaving businesses closed.

	Members.	Share.	Loan.	Reserve.	Trade.	Profits.
1891	259	£4,774	£1,738	£679	£51,951	£336
1892	245	4,979	2,013	1,037	57,206	659

COVENTRY CO-OPERATIVE WATCH MANUFACTURING SOCIETY LIMITED, 35 MOUNT ST., COVENTRY.

Gold and Silver Watches, Guards, Jewellery; Watch materials used in the trade.

The Society was established in 1876 by a few working men. At first profits were divided into three parts, one part going to capital, in addition to $7\frac{1}{2}$ per cent. interest, but in 1887 and 1888 the rules were revised, interest on share capital was reduced to 5 per cent. per annum, and on loans to $3\frac{1}{4}$ per cent. per annum, the remaining profits, after providing for depreciation and education, being divided equally between labour and custom. All profits, instead of being paid out, are turned into transferable shares.

The governing body is a committee consisting almost entirely of practical watchmakers, and they have directed the Society well. In 1887 there were thirty-one members, with a capital of £108, and the year's trading showed a profit of £2. Since then the Society has made steady progress, and finds much support amongst the Co-operative Stores, who are their agents.

The Society, along with other manufacturers in Coventry, has taken steps to meet the new conditions in the trade, and has put £200 towards a joint manufactory for making "watch movements," and thus has improved its capacity for turning out large quantities of reliable work.

The figures for 1892 show how the Society has felt the effects of depression, and the loss on the year was serious, but seeing that the Reserve Fund was £683 while the total capital was £2,167, the friends of the Society have no cause for fear.

	Members.	Share.	Loan.	Reserve.	Trade.	Profits.
1891	104	£1,904	£92	£658	£3,514	£321
1892	106	1,973	194	683	2,733	—

ECCLES INDUSTRIAL MANUFACTURING SOCIETY LIMITED, SILK STREET, ECCLES, LANCASHIRE.

The Society are manufacturers of all kinds of Toilet, Alhambra, Honeycomb, and Tapestry Quilts.

Formed twenty-nine years since.

	Members.	Share.	Loan.	Reserve.	Trade.	Profits.
1891	311	£14,690	£7,874	£500	£20,450	£1,149
1892	301	13,602	8,218	616	18,000	902

HEBDEN BRIDGE FUSTIAN MANUFACTURING CO-
OPERATIVE SOCIETY LIMITED, NUTCLOUGH
WORKS, HEBDEN BRIDGE.

Manufacturers of Fustians, Velveteens, Cords, and Moles of all kinds.

The Hebden Bridge Society furnishes so good an illustration of what can be done by industrial association, that a brief account of its work will not be without interest.

Hebden Bridge has long been a centre of the fustian manufacture, the water of the locality being naturally favourable for a good finish of the material; and the condition of the trade in the district during the last thirty years is well pictured by Mr Joseph Greenwood in his paper on "The Formation of the Hebden Bridge Society." The trade had for some time been much disturbed. The relations between employers and employed were bad. There was much suffering amongst the workpeople; and when one of their number, an old and feeble man, died of over-exertion and excitement after carrying too heavy a load of work, he had to be buried by subscription; and when this had been done, his work-mates began to form a sort of Friendly Society to meet cases of the kind. At the beginning they fixed the contribution at three-pence per week, and it was understood that the funds would be used towards setting up a fustian cutting and dyeing establishment. About thirty joined, and formed from themselves delegations to canvass other workshops in the neighbourhood. Rules were framed, and registered in 1870. The founders were all poor men, and could only subscribe small sums out of their scanty wage, but they continued their subscriptions, and when the sum in hand was about £10 it was invested in the Co-operative Store in the town. One of their early resolutions was to the effect that, "The objects of the Society shall be to find employment for its members by the manufacture and sale of fustians," &c. They estimated that the sum of £1,000 would enable them to buy a dyeing plant and rent a place to carry on the work. The prospect of obtaining that sum seemed remote, but the pioneers were not discouraged. They rented a small upper room over a passage, ten feet by ten, devoting spare time to fitting up the few fixtures they could afford, buying the boards and making the shelves which served to hold their small stock. Continuing to canvass and hold meetings after the ordinary day's work was done, they found that at the end of the first quarter, the subscribed capital was £37. 7s. 11d. They began to do work. This was divided amongst the

members at the usual rate of payment, and the value of the work added to the worker's share account. They had calculated from the beginning that the local stores would be their customers, and patterns of the goods were sent by post to towns that could not be reached by walking after the day's work was done.

The Society had now about sixty members, although some of the original men had fallen away, as always happens in every struggle. It was found difficult to develop a trade in cloth only, and the new beginners had to undertake the manufacture of ready-made garments, so they set to work on this too, and found it no easy task. At the end of the first half-year (1870), there were ninety-five members; the capital was £82. 18s. 3d.; the trade had been £55, and the profit £3. 1s. 8d.

From these small things the Society has grown into its present strong position, always watched and guided by men strong in the faith. And in such matters as these sincerity is not proved only by constant repetition of catch words and declarations of principles. If eternal vigilance is the price of liberty, so unceasing watchfulness is the price of business success. Ideals have to be infused into everyday conduct and expressed in small details. If it does not at first blush sound very romantic when we are told that in 1874 they extended the business, and opened a dyeing-shop, and in 1886 they had built a new place, and began to weave their own fustians, yet these are solid proofs of progress, showing that belief in the co-operative ideal, and desire for industrial amelioration, is not incompatible with practical capacity.

The following figures will show the progress of the Society:—

		Capital.				
		Members.	Share.	Loan.	Reserve.	Sales.
1870	-	95	£83	£3	—	£55
1880	-	384	15,693	3,065	£556	18,625
1890	-	684	21,764	9,081	1,595	38,794
1891	-	732	22,399	3,979	1,427	40,178
1892	-	742	23,749	9,840	1,937	39,578

The profits accruing to workers are credited to share account until they have £20 invested in the Society. The total share of profit allocated to labour in 1892 was £618, at the rate of 1s. in £, on £12,357 wages. The average number of workers employed during the year was 290. Of the 742 members on the books at the end of 1892, there were 273 co-operative societies, 275 workers, and 194 outside shareholders. The capital was held in the following proportions:—Societies, £9,874; workers, £6,147; outside shareholders, £7,728. During the year £60 was voted for education.

HINCKLEY BOOT PRODUCTIVE SOCIETY LIMITED,

HINCKLEY, LEICESTERSHIRE.

Hinckley has specialised in bootmaking, and, like other towns in the trade, confines itself to a certain class of goods. The Society was started by ten men, who wished to introduce the co-operative method into the boot industry of the town. They had been partly moved to action by a strike lasting nine weeks.

The rules provide for a Committee which must consist of men practically acquainted with the trade, each branch being represented in proportion to its importance. The general meetings to make regulations securing this from time to time. Workers are eligible for committee. Profits remaining after providing for interest on capital at the rate of $7\frac{1}{2}$ per cent. to be divided as follows:—30 per cent. to workers, 5 per cent. to Social and Educational Fund, 15 per cent. to Reserve Fund, 10 per cent. to Share Capital, and 40 per cent. to customers. Workers' profits are capitalised as shares. Starting with £200 capital, registered in 1890, the Society, in issuing its first half-yearly balance-sheet, showed the trade was £436, producing a profit of 19s. $4\frac{1}{2}$ d., not a large amount, but as much as could be expected in a term that includes all the difficulties of inauguration. The Society suffered from a disastrous fire in September 1891, when it suffered not only the loss in the fire, but an enforced idleness of a month before the business could be settled in a new place. During the first eighteen months' working, little advance was made, but since then progress has been more rapid, and the following returns for three consecutive half-years will show:—

	Half-Year ending		
	2nd Jan. 1892.	2nd July 1892.	24th Dec. 1892.
Capital	£270	£297	£308
Trade	1573	1773	2127
Profits	30	38	70
Bonus to Labour ...	5d. in £	7d. in £	7½d. in £
Dividend to Customers ...	2d. "	2½ "	4½d. "
Bonus to Shareholders ...	—	—	5½d. "
Reserve Fund	£1. 8s.	£7	£18

KEIGHLEY IRONWORKS SOCIETY LIMITED,

GOULBORNE STREET, KEIGHLEY.

Wringing and Washing Machines (in about twenty patterns),
Umbrella Stands, End Irons, Coal Savers, Kettle Stands, &c.
Established in 1885, the Society is now housed in its own free-

hold workshops, enlarged last year to double their previous capacity.

		Capital.			Trade.	Profits.
	Members.	Share.	Loan.	Reserve.		
1891 ...	185	£2353	£1739	£124	£5628	£391
1892 ...	200	3303	2164	150	5361	494

KETTERING CO-OPERATIVE BOOT AND SHOE MANUFACTURING SOCIETY LIMITED,

HAVELOCK WORKS, KETTERING.

No matter how much any important work needs to be done, it cannot get under weigh anywhere except in those places where men can be found who make their opportunities, see what they want, and know how to get it. It is not easy to make so complete an analysis of men's abilities and their surroundings as would enable us to say definitely, "Lo here," or "Lo there," is the secret of success and the cause of progress. It is not possible to show with scientific precision exactly why co-operative organisations flourish in some towns and not in others, although it is possible to do it in general terms. Thus, when we are asked why Kettering succeeds in organising a successful boot factory while other centres of the trade have not done so, the only true answer, which seems self-evident enough, is that there were men here who could do it.

The town is of a size easily permeated by an idea, the people are not too numerous to know each other, and all forms of working class organisations are strong, the co-operative store, the trades unions, the friendly and temperance societies, all working vigorously.

Kettering possesses an ever-growing Co-operative Store, that must have been an excellent example to the workers in the town, teaching in another way what the trades unions enforce, the value of combination with its necessary sacrifice of small immediate advantages in order to secure larger ones in the future. A store helps to accustom men to see large undertakings conducted for the general benefit, and quietly grows into the mind as an illustration of the possibility for the workers to use the instruments of production for mutual benefit instead of leaving them to minister to private interest. So the men at Kettering came to the problem of mutual employment with minds prepared to work out plans and legislate for their stability when in 1888 the Society was founded by about 140 men employed in the trade, who adopted rules for profit-sharing, which after recent amendment now read as follows;

after providing for depreciation and interest on capital, the profits are divided in the proportion of—

40 per cent.	to Workers—divided <i>pro rata</i> on Wages.
40 "	" Customers " " Purchases.
5 "	" Managing Committee.
5 "	" Provident Fund.
2½ "	" Educational Purposes.
7½ "	" Capital.

It will be seen that, very wisely, the Managing Committee receive "payment by results." The way in which the division of profits works out is well shown in the balance-sheet for the six months ending 6th July 1893, when, after providing for all charges, including 5 per cent. interest on Share and Loan Capital, and making a special depreciation of buildings and machinery on the Committee's advice, there remained £842. 12s. 10d. for distribution, and this was disposed of in the following manner:—

To Workers	...	£303	8	being 1/9 in the £ on wages.
" Customers	...	336	15	0 " 7½d. " " trade.
" Committee	...	34	0	0
" Capital	...	56	5	0 " 9d. " " shares.
" Education Fund	...	21	1	0
" Provident Fund	...	42	2	0
Leaving £48. 11s. 2d. to carry to Reserve.				

Each member is required to hold five shares and may not hold more than twenty-five; after reaching that amount any further addition he makes to his investment is credited to loan account to the extent of another £25, receiving 5 per cent. per annum and not sharing in the bonus on transferable shares.

The Society is directed by a committee of twelve, with a president, treasurer, and secretary, and under their care, the undertaking, well directed, has walked well from the first. After two years' working the business had outgrown its early home. A plot of freehold land was purchased and a factory erected at a cost of £1,600. The trade has developed so rapidly as to fully use the larger premises, and further extensions will soon be needed. The number of workers employed now exceeds 120, and by the profit-sharing rules every worker becomes a shareholder with a vote and is eligible for committee.

Year.	Members.	Capital.		Reserve.	Trade.	Profits.
		Share.	Loan.			
1889	208	£1,032	£3,588	£328
1890	261	1,890	9,928	694
1891	303	2,582	13,874	929
1892	378	2,775	£807	£234	19,250	1,364

LEICESTER CO-OPERATIVE BOOT & SHOE MANUFACTURING SOCIETY LIMITED, BEDE STREET, BRAUNSTONE GATE, LEICESTER.

Boots and Shoes. Special feature—Soundness of insoles and stiffening.

The Society was formed in the latter part of 1886 by about sixty working men chiefly employed in the Leicester Boot and Shoe Factory of the Co-operative Wholesale Society, where the workers are engaged under the ordinary wage system. The promoters had much to contend with; not only the apathy of men, always the most serious obstacle in the path of progress, had to be overcome, but also the opposition of a number of people not without influence in the Co-operative movement. But the founders of the Society went on, progress might at first be difficult and slow, but, like Mirabeau, they refused to accept "that blockhead of a word, 'impossible.'"

They discussed and settled rules for the Society, making an earnest endeavour to put into workable shape their belief in the possibility of conducting industry on a popular basis, where all interests shall be considered from the common standpoint. These preliminary discussions must have had an excellent effect upon the men themselves, teaching them, what we all have to learn, that as we gain much by working with others, we must be prepared to sacrifice something, and practise that system of "give and take" which the helmsman finds indispensable in a rough sea.

The method of management and the division of profits are the outward and visible things that mark off most clearly the difference of competitive trade and co-operative industry, and show the difference in the ideas that animate them. In this Society, management is vested in a Committee, with a President, Treasurer, and Secretary, elected at the general meeting by the workers themselves out of their own number. Profits are divided on a basis which is the result of a carefully considered attempt to treat the worker not only as an individual but also as a member of a community, and, therefore, while a share of profit is given to him individually, another portion is set aside for common purposes, as in the Provident and Educational Funds.

When the basis of the Society had thus been settled, they were free to concentrate themselves solely upon procuring capital and trade. The men put in whatever means they had of their own, and they canvassed all their friends, and some responded; and in July 1887, with £220 in their name, they started work,

employing four or five people. They were tried a little at first, their first quarter's balance-sheet showed a loss of £15, but on the second quarter's working this was replaced by a profit of £43, out of which the previous deficit was written off, and the remainder carried to reserve. These were anxious times for all engaged, the Committee had not only to see that good work was turned out and a market secured, but were constantly harassed by the exigencies of a growing business conducted with insufficient capital. They met the difficulties and overcame them. The business was well managed at home and well represented in the country amongst the Co-operative Stores, to whom solely they looked for trade. Although the members of the Society were not wealthy, and could not afford roomy and convenient premises at first, and worked under great disadvantage, yet they were not disheartened, but made up for it by increased activity, and adapted themselves to circumstances, looking forward to the days when they would adapt the circumstances to themselves. In time they grew out of the small premises that had seemed large enough to them at first, and moved into a roomy factory in Bede Street, where they fitted up workshops with new and improved machinery.

This factory in its turn will soon be too small, and steps have been taken to secure freehold land whereon the Society may build for itself a place, about three times as large as that now occupied. It is intended to commence building early next year. This requires a larger capital than the Society now possesses, and in order to meet this requirement alterations are being made in the rules, which, when revised, will require every worker to hold not less than twenty £1 shares, and of the profits accruing to workers half will be added to share account until the required sum is complete. It is perhaps well that this has been taken in hand just at a time when there is urgent need of capital, but in any case it would have to be done in the future if the workers wish to keep the direction of their industry in their own hands, for they can hardly expect outsiders to furnish increased capital without demanding increased power. The workers of all trades can only secure themselves from outside domination by so arranging matters that each worker by his own subscriptions and his share of profits shall furnish a sensible proportion of the capital required to employ himself in his co-operative workshop.

The following figures show the progress of the Society into its present prosperous position. Prosperity is said to be for most of us a test even more severe than adversity. In the days of their success men at times forget the lessons of adversity and the

principles they started with, and invent excuses for defection, but there has been no falling away here in principle, and we need have little fear for the business and social future of the Leicester Boot and Shoe Society so long as its members elect for the committee the men who have done the rough work of the early days, and have guided it so well so far. Committees, of course, can only go so far as their mandate sends them, and it depends upon the members themselves to make the mandate wise and strong.

Year.	Members.	Capital.		Reserve.	Trade.	Profits.
		Share.	Loan.			
1887	220	£420	...	£20	£2,800	£230
1888	304	1,420	...	81	8,600	544
1889	578	3,480	...	173	13,674	1,092
1890	708	4,371	...	184	19,730	712
1891	737	4,776	...	250	25,134	927
1892	846	6,411	£255	342	32,337	1,095
Total for the period				£5,200

The profit has been divided as follows:—

Credited to Workers	£1,874
„ Customers	937
„ Officers and Committee	562
„ Provident Fund	468
„ Capital, in addition to 5 per cent. per annum	468
„ Reserve Fund	348
„ Education Fund	234
„ Special Service Fund	140
„ Propagandist and Charitable Agencies	102
„ Other purposes	67

These figures warrant the Committee in appealing for the extra capital that is now required to extend the business and commence operations at the new factory.

LEICESTER CO-OPERATIVE HOSIERY SOCIETY LIMITED, CRANBOURNE MILLS, LEICESTER.

Woollen and Merino Hosiery and underwear in all kinds; Jersey Suits and Cardigan Jackets.

The Society began in 1876 with a capital of £30, and its first workshop was in a cottage. At that time it was much easier than it is now to start in a small way, for then a large portion of the output came from hand frames, worked at home or in small workshops. The Society struggled on in face of many difficulties—want of trade, want of capital. By persistent activity in canvassing, trade began to come in, and then the committee felt all the diffi-

culty of conducting a growing trade with insufficient capital, and during the first two years there was often lack of funds for wages on Saturday. Friends were appealed to for assistance, and were not found unwilling to help. Then another difficulty had to be overcome. The conditions of manufacture in the hosiery trade were changing. Machinery driven by steam was displacing the hand frames, and it was found that if the Society was to maintain its position, it too must have the best and newest machinery, or be beaten in the race. The gravity of the position was recognised, and the solution taken up with vigour. Every effort was made to secure capital, and not without success—the distributive societies responded, and the new machinery was put in. This involved the displacement of hand workers, most of whom were shareholders, who, had they chosen, could have opposed the alteration, but instead they wisely assented, and as far as possible were employed on the power machines. The following statistics, since published by the Society, show the difference in the results of the old and new systems :—

Total profit on three half-years, January 1884 to July 1885 (on the old machines)					£43 11 0
Wages paid	2,671 16 9
Trade	9,963 0 0
Total profit on three half-years, July 1885 to December 1886 (on improved machines)					403 1 0
Wages paid	3,886 8 8
Trade	14,141 0 0

At first the division of profits depended upon the decisions at members' meetings, but in 1882 rules were adopted determining the interest on capital at a fixed rate, and dividing profits, *pro rata* per pound, between customers and labour.

Always growing, the Society now operates in a capacious mill of its own, a freehold property. More machinery has lately been bought, and every effort is made to do work well and execute orders quickly.

The following figures show the growth of trade :—

Year.	Trade.
1st year—1877	£1,000
1879	2,378
1883	5,415
1887	10,345

Year.	Members.	Share.	Loan.	Reserve.	Trade.	Profits.
1891	260	£6,416	£7,978	£680	£21,172	£628

LONDON PRODUCTIVE SOCIETY LIMITED, Co- OPERATIVE COCOA AND CHOCOLATE MAKERS. WORKS: THAMES DITTON.

Specialty—"Nutritious Cocoa."

The Society was founded by a "lodge" of the Labour Association, and the promoters desired to work out a more generous system of "co-partnership of the workers," and more particularly to ameliorate the condition of some of that large class of workers who have to be described as "unskilled workers," not because they have no skill in the particular sort of work they happen to do, but because no term has yet been devised which will indicate correctly the nature of their calling. For instance in the trade this Society carries on, a "packer" is one who puts the cocoa into packets ready for sending out, but this sort of "packer" would be unable to undertake the work of, say, a wholesale drapery house "packer," whose work consists in packing large parcels and heavy bales and cases. Now, in the cocoa trade, and indeed in most industries where a large number of small packages have to be made up and turned out rapidly, the work is done chiefly by young people, mostly girls. They are rarely well paid, have not any future to look forward to, for however painstaking and industrious they may be they cannot all secure adequately remunerated work at the same trade when they grow into maturity, there are not sufficient vacancies for them—the proportion of young people to older people is, in such industries, always very large. Most of the girls, of course, look forward to marriage, but any workshop will show that they do not all find husbands and they have to struggle on, attempting to meet the larger wants of a woman out of the small wages of a girl. The boys employed in an industry of this kind are not able to work out a career for themselves, boy labour must be cheap or it will not be employed, and as soon as the boy sets a value on himself beyond the low scale of wages prevailing in the trade he must find a new sphere of activity. Thus there is a flow of young labour through the factory which makes it difficult to organise from within for self-improvement, although obviously improvement is needed. Any attempt towards co-operative organisation, therefore, must be based on the assumption that the skilled workers who, though not numerous, are also required, will manage the business for the benefit of all employed. The rules provide that the Society shall be directed by a committee of seven, a secretary, and a president who shall be managing director. All workers to become members, all members to be

eligible for committee. The rules provide for the division of profits in the following manner:—Three-tenths to the Workers *pro rata* on the amount of their wages; one-tenth to a Provident Fund; one-tenth to a Social and Educational Fund; one-tenth to the President as Managing Director; one-tenth to a fund for special services and for payment of Committee; two-tenths to Co-operative Societies acting as agents for the Society; one-tenth to Capital *pro rata* on the shares held by each member. The share of profits accruing to workers to be credited to share account. The factory at Thames Ditton was secured, and fitted with the best machinery. The Society's specialty, "Nutritious Cocoa," has grown steadily in favour, notwithstanding the difficulty of introducing a new specialty without costly advertising. More than 800 societies have become agents; the trade, being now at the rate of about £3,000 a year, could be easily extended if the Society had a larger capital to be used in producing further specialties. A large portion of the share and loan capital has necessarily been invested in acquiring the most efficient machinery and setting it up in a properly arranged factory.

Year.	Members.	Capital.		Reserve.	Trade.	Profits.
		Share.	Loan.			
1892	158	£1,924	£623	—	£2,724	£73

THE LONDON CO-OPERATIVE LEATHER MANUFACTURERS' SOCIETY LIMITED, LEROY STREET, OLD KENT ROAD, LONDON, S.E.

Established to carry on the business of Leather Manufacturers, Tanners, Dyers, Finishers, &c.

Bermondsey, with more than 80,000 inhabitants, is like many of the other towns that make up "the province covered with houses, called London," inasmuch as co-operation has yet made but small mark upon its life and thought. There is a co-operative store that formerly did well for a while, but has since declined, notwithstanding the strenuous efforts of a few men who fight on against their adverse surroundings. London is sometimes called a "co-operative desert," and indeed co-operation grows but sparsely in its shifting sands. A prosperous exception is therefore doubly welcome; it is not only welcome for its own sake, but also because it serves as a "light to lighten the Gentiles," where they sorely need it. Such an exception is the Leather Manufacturers' Society.

Bermondsey has long been noted for its leather industry; it

receives materials from all the world, and makes them into leather—coloured, dressed, and prepared for every purpose.

South London has in the last few years shown many signs of active interest in the "Labour Question," and has roused itself from its former characteristic carelessness, and in Bermondsey one outcome has been the formation of this society to operate in the special trade of the locality. In the end of 1890 a few of the more energetic men in the leather trade began to meet weekly to discuss the introduction of the co-operative method. They took six months to get their rules settled and registered,—a time not wasted, for it must have enabled the men to review the whole question, and settle the form of their movement.

The Society was registered in 1891. Under the rules thus drawn up each member must hold five shares, the first share bearing no interest. Workers elect three of their number to the committee, and are eligible for any office. Dividend on capital to be at a rate of not more than 3 per cent. per annum. Of the profits, $2\frac{1}{2}$ per cent. is set aside for "Special Services" and technical education. A "Common Fund" takes 5 per cent. of the remainder. The remaining sum is then divided into halves—one going to capital, being divided in proportion to the number of shares held, and the other half to labour *pro rata* on the wages received during the period to which the division relates.

They continued their meetings through the time when the trade was convulsed by a strike for a nine hours' day, several of their members being refused work by their former employers owing to the prominent part they played in the strike. Thus impelled to more speedy action, they decided to start trading, and in August 1892 secured premises. They had then £173 capital, and began with a staff of four workers. In the first three months they had a hard fight, but held their ground, as the following figures will show:—

	Members.	Capital.	Trade.	Profits.
Quarter ending 30th September 1892 ...	42	£173	£123	£6
" " 31st December 1892 ...	57	195	355	29
Half-year " 24th June 1893	62	367	1,497	67

There are now fourteen workers employed.

The Society is going well and strong, but it needs more capital. A thousand pounds could well be used in extending the trade, and would enable the Society to double the number of hands without increasing the fixed charges. It would also enable the Society to do an act of justice by giving employment to several members now boycotted in the trade for their connection with the Society

and other trade organisations. It has a splendid field open to it, it forms another link in the chain of co-operative industry gradually being welded together and well managed, producing good work, may look with confidence for support in the co-operative market where the workshops of the movement already manufacture boots and shoes of the value, in 1892, of £451,654, representing a very large amount of leather of all kinds. From the first the Society was successful in getting trade from co-operative boot factories, the Wholesale Society, the Kettering, Leicester, and many other societies being regular customers. That the work done is good, and not dear, is shown by the fact that in the last half year's trade £810 was done in the open market.

MIDLAND TINPLATE WORKERS' CO-OPERATIVE SOCIETY LIMITED.

Manufacturers of all kinds of Tinware, Trunks, &c.

Originally founded to find work for unemployed members of the trade society. The business is gradually being developed, and a good connection established with Co-operative Stores.

	Members.	Share.	Capital. Loan.	Reserve.	Trade.	Profits.
1891	78	£917	—	—	£3,332	—
1892	78	926	—	—	3,612	£88

CO-OPERATIVE PADLOCK SOCIETY LIMITED,

317 GREEN LANE, WALSALL.

Padlocks and Keys; "Lever," "Tumbler," "Backspring" Iron Padlocks, Lever Brass Padlocks, Cabinet Locks, in numerous patterns, for all markets, home and abroad.

Sole manufacturers of the Fletcher Patent Padlock, No. 8,032. The pin on which the key revolves is square, with key to match. Great security is offered by this, since no ordinary key can be inserted in the lock. It is made in several qualities.

Like many successful ventures, this Society was launched in a time of trouble and tumult, dating its commencement from a strike in the trade which took place in 1872. There had been constant friction, the victory going from one side to the other, an advantage gained to-day, lost to-morrow. At length some of the men, weary of the constant attack and reprisal, proposed that funds hitherto used for strikes should be converted into capital for a co-operative workshop. With the subscriptions of the men who approved, and investments from local trades unions, a capital of £80 was

made up. The rules they formulated provide that after paying 7½ per cent. on trade capital, the profits shall be divided between labour and capital. The Society, like other co-operative bodies, is directed by a committee. Like almost every co-operative workshop, the Society in its early days was in want of capital, and as a partial remedy for this, a resolution was passed soon after commencing that until the share capital of the Society reached £500 all profits should be capitalised. As the rules did not provide for the automatic conversion of profits into capital, most of the workers drew out their further share of profit after the above-named sum had been made up, and as new members were not encouraged to invest, the Society for some time made no addition to its membership, but later more reasonable counsels prevailed, and the number of shareholders is 73, of whom 60 are employed by the Society, and there is every wish to see all workmen become members.

From the earliest days the Society has had to fight for its own hand in the open market. The co-operative world could not offer an opening for these goods, and they had to be offered, like the productions of any other factory in the business, to the keen buyers who control this trade. The goods have satisfied the market; they have gained a reputation of quality sufficient to build up an always-growing trade, and from the small things of its childhood, the business of the Society has reached a sum equalling a weekly turnover of £300, employing about 190 people in a new factory they have had built for them at a cost of £2,500.

During the past year the Society has suffered from the depression, and has found competition unusually severe, and the position has been very difficult. Owing to the poor state of trade the new premises are not yet fully utilised, but the experience of the Society warrants it in looking forward to a further growth of trade, which will test the capacity of the new shops.

	Members.	Share.	Capital. Loan.	Reserve.	Trade.	Profits.
1891	63	£1,389	£944	£1,203	£14,772	£1,029
1892	74	1,867	2,087	1,472	13,523	611

The profit for 1892 was divided as follows:—

Interest on Share Capital, at 7½ per cent. ...	£140	0	0
Bonus on Interest at 2s. 6d. in the £ ...	17	10	0
Bonus on Wages, at 1s. 3d. in the £ (say on £6,200) ...	387	10	0
Educational Purposes ...	10	0	0
Charitable Purposes ...	10	0	0
Social Purposes ...	30	0	0
Reserve Fund ...	16	5	8
	£611	5	8

The following are the totals of ten years' work:—

Sales	£113,615	0	0
Wages Paid	56,615	0	0
Profits	4,818	0	0
Allocated to Labour	2,268	0	0
Allocated to Capital	527	0	0

But the Society has done much more for the workers than these figures show on the surface. It has done what every thriving co-operative workshop should do, kept up the standard of wages in the trade, educated its people and guided them so well that they now stand at the head of their industry, and have given peace to their trade in a district where formerly industrial war was chronic.

PAISLEY CO-OPERATIVE MANUFACTURING SOCIETY LIMITED, 114 CAUSEYSE STREET, PAISLEY.

Manufacturers of Wool, Union, and Cotton Shirtings and Shirts; Saxony, Tweed, and Velvet Shawls and Handkerchiefs; Thibet, Fancy, and Cotton Skirtings and Skirts; Ladies' Costume Cloths, Harris Tweeds, Wool Cloakings, Scarfs, Flannelettes, Bed Quilts, &c.

One of the oldest co-operative workshops. This Society was founded in 1862, being the result of the desire of some members of the local store to extend to productive industry the principles they saw so successfully carried out in distribution. A provisional committee was formed, rules were discussed, and a constitution agreed upon; the early meetings being held in the Secretary's house, which served too as a warehouse while the stock was yet small, as it was for some little time after. The first piece of cloth the Society made was woven in the early days of November 1862.

During 1868 the propriety of sharing profits with the purchasers was discussed and finally adopted. A year later it was agreed that dividend on wages be given to all workers of the Society.

The promoters and later guides of the Society wisely saw that their chief strength lay in the production of those goods which Paisley manufactures for the rest of the community. They have thriven well, and have outgrown more than one warehouse. In 1864 a warehouse was taken. In 1873 they moved to larger premises, and, in the course of time, being compelled to remove again, they purchased property for £21,040 to house themselves. They have now housed the business in a factory of their own,

built in 1889-90, and since enlarged. A weaving shed, capable of accommodating two hundred power-loom, has already ninety-nine fully employed within its walls, as well as beaming and winding machines.

It will show the growth of the Society if the early days are contrasted with the present time. In 1870, the share and loan capital together were £1,177, and the sales for the year, £2,463.

		Capital.				
	Members.	Share.	Loan.	Reserve.	Trade.	Profits.
1891	897	£13,377	£19,669	£1,119	£48,361	£3,630
1892	1,130	16,438	26,706	1,277	53,938	5,195

The amount paid in wages for the five years ending June 1880 was £4,920; for those ending June 1885, £13,369; and for those ending June 1890, £31,463.

For the five years ending June 1880, the dividend paid to purchasers was £550; to workers, £68. For the five years ending 1885—to purchasers, £2,056; to workers, £279. For the five years ending 1890—to purchasers, £6,837; to workers, £873.

SCOTCH TWEED MANUFACTURING SOCIETY LIMITED, ETRICK MILLS, SELKIRK.

Projected in 1890, the Society, based on the co-partnership of the profit-sharing worker, was started to work out industrial co-operation in the manufacture of that wide range of woollen cloths known as "Scotch Tweeds." It was a work of some difficulty, and the first projector of the Society had much to do, but it was done. He was joined by a number of earnest practical people, the Co-operative Stores came in with capital and trade, and the Ettrick Mills, one of the finest in Scotland, and famed for the excellence of their products, were purchased. Here the Society has strengthened its position and developed its trade, the goods are becoming known and praised amongst co-operators, both in England and Scotland. It is not yet able to use all of this large mill itself, but at present lets part of it off. This state of things will cease so soon as co-operators, much more than numerous enough to take all the mill could produce, recognise their duty and buy only genuine productions instead of wasting their money on flashy shoddy made not to wear but to sell. The following figures show the position of affairs. Fifty-nine Co-operative Societies had taken up shares valued at £5,811, and 321 individual

Shareholders hold £5,143. New plant and machinery are being added, including six "fast" looms lately put in.

	Members.	Share.	Capital. Loan.	Reserve.	Sales.	Profits.
1891 ...	323	£9,016	£2,016	£31	£11,697	£722
1892 ...	355	10,609	4,325	112	19,343	749

SHEFFIELD CUTLERY CO-OPERATIVE SOCIETY LIMITED, 189 ROCKINGHAM STREET, SHEFFIELD.

Table Cutlery, Pocket Cutlery, Shears, Razors, &c.

In 1873 the Society was established chiefly by men employed as scissor smiths and grinders, men engaged in other branches of the trade joining later. For a long time they had an uphill fight; all the share capital had gone, but some sufficient men were there, and they went on. Their productions became known in the Co-operative movement, and the Society started on a better road. More trade brought profit, and the rules were revised to divide this between labour, capital, and trade. A manager was appointed who gave all his time,—a step urgently necessary and productive of the best results, for the Society has moved into larger premises.

	Members.	Capital. Share.	Reserve. Loan.	Sales.	Profits.
1891 ...	64	£455	£320	£2,112	£292
1892 ...	66	549	360	1,953	151

TAMWORTH CO-OPERATIVE HAT MAKING SOCIETY LIMITED, TAMWORTH.

Makers of all kinds of Felt Hats. Only recently organised.

THOMSON & SONS (WILLIAM), LIMITED, WOODHOUSE MILLS, HUDDERSFIELD.

Woollen and Worsted Cloths; Productions of English Wool.

This Society is an interesting example of an old-established and well-known firm which has been converted into an industrial partnership. Loan and Share stock each receive 5 per cent.; machinery, &c., has been depreciated 10 per cent.

The workmen are eligible to sit on the committee of management, and a large number of them hold shares in the business.

The rules as to the division of profits provide as a first charge for the payment of five per cent. interest on capital; and in case the state of business does not permit this amount to be paid, the deficit is to be a first charge on subsequent profits. Not less than

ten per cent. of the profits is to be carried to a reserve fund, until this amounts to ten per cent. of the capital; and of the remainder, five-ninths (in the form of shares) goes to the workers in proportion to wages earned; and four-fifths may be applied, as the committee may authorise, in rewarding special services, and in making allowances to custom,—thus binding more closely together all the parties most concerned.

The firm has for many years previous to the new departure maintained a high reputation for the quality of its productions, taking, for instance, gold and silver medals at an Exhibition of Textile Fabrics held here (Crystal Palace) in 1881. No attempt is made to meet the demand for unworthy goods, the production is rigidly restricted to genuine worsted and woollen goods. There is little reason to doubt that under the able management of Mr George Thomson it will make still further progress in the future. He has been appointed a judge at the Chicago Exhibition,—an honour to our movement of which co-operators may well be pleased.

The accounts show that at the end of 1890 the Share and Loan Capital was £17,000. Sales for the year had been £27,940. The Profit was £1,262.

	Members.	Share.	Capital. Loan.	Reserve.	Sales.	Profits.
1891 ...	235	£5,373	£11,339	£68	£30,127	£958
1892 ...	280	5,691	12,020	149	31,948	1,572

WALSALL CO-OPERATIVE CART-GEAR AND CHAIN MANUFACTURING SOCIETY, 240 STAFFORD STREET, WALSALL.

The Society was started under very adverse circumstances, and has had great difficulty in making headway in a trade where the workers are wretchedly paid. With the help of friends in the locality the Society seems now to be getting into better condition.

	Members.	Share.	Capital. Loan.	Reserve.	Sales.	Profits.
1891 ...	22	£59	£161	—	£576	£31

WALSALL CO-OPERATIVE HORSE COLLAR MAKERS.

A Society started to make the goods the title denotes, the workers in this and other trades in the locality having been much influenced by the methods and prosperity of the Padlock Society already described.

WALSALL CO-OPERATIVE BRIDLE BIT MAKERS

Are only lately started in an effort to adapt industrial co-operation to remedy some of the evils of the minute subdivision of labour in the metal work of the "Black Country."

(Too late for insertion in their proper place.)

THE ANCHOR BOOT AND SHOE MANUFACTURING SOCIETY LIMITED, LEICESTER.

Only recently formed to make Boots and Shoes for very young children. The Society is the first co-operative workshop to make these goods a specialty, and it has practically no competitor in the great co-operative market, where there is no small number of infants to be shod in a constituency of more than a million members mostly heads of families.

BARWELL CO-OPERATIVE BOOT AND SHOE MANUFACTURING SOCIETY LIMITED, BARWELL, NEAR HINCKLEY.

About two years since eleven workers in the boot and shoe trade at Barwell drew up a set of rules, and formed themselves into a Co-operative Society to carry on production on the basis of co-partnership of labour, with the division of profits between labour, capital, and custom, each member being required to hold five £1 shares. Interest on capital is 5 per cent. per annum. The division of profits, 10 per cent. to capital, 40 per cent. to workers, 20 per cent. to custom. They had then £55 capital, and after increasing this amount they started business, having at first some discouraging experiences. The first six months' working showed a loss of £42, while their capital had grown to £207. The next three months' work resulted in a profit of £12. 12s. 5d., and the capital had become £255. They then determined to raise the minimum number of shares required to be held from £5 to £10, thus ensuring that for some time the share capital would be steadily strengthened by subscriptions and profit written to share account. After the next six months' working it was found that a profit of £51. 7s. 1d. had been made, which enabled them to clear off the previous deficit, place £5 to reserve fund, and pay 2d. in the £ to labour and custom. Business has been secured

from a number of distributive societies, having opened accounts with over seventy, and the Committee have confidence in the future of the Society.

		Members.	Share.	Capital.	Loan.	Reserve.	Trade.	Profits.
1891	...	49	£207	—	—	—	£1,656	—
1892	...	53	331	—	—	£5	5,384	£69

CONCLUSION.

Having thus briefly described the position of some of the Co-operative Workshops, it is desirable that a few words should be said about two Societies, the "Co-operative Productive Federation Limited," and the "Co-operative Institute Society Limited," and it will be best to let the Federation speak for itself in the words of its own publication.

CO-OPERATIVE PRODUCTIVE FEDERATION LTD., 44 LUTHER STREET, LEICESTER.

The objects of the above Federation are—

(a.) To prepare and circulate regularly among the co-operative distributive societies a list, herein called "The List," of all the goods manufactured by any Society member at the time, either with or without the prices attached thereto, as such members respectively determine, in which no advertisement of any goods competing with goods manufactured by any Society member of the Federation shall be inserted.

(b.) To organise a systematic canvass of the co-operative societies, and for that purpose to divide the United Kingdom into districts, to be visited by agents or travellers, either appointed by the committee or under any arrangements entered into by it with any Society member, so that each such agent or traveller represents all the Societies members of the Federation who desire to avail themselves of his services, and carry with him The List.

(c.) To establish, as soon as practicable, in each district, centres where samples of any goods in The List may be exhibited, and prices or any other information relating thereto may be obtained. And for this purpose to invite the aid of the distributive societies in all ways found practicable.

(d.) To establish, as soon as possible, among the members of the Federation, conferences for the discussion of any matters connected with the business of the Federation, which shall be

held at such times and in such order as the general meetings fix from time to time, at the works of each Society member, or, on the request of any such Society, at such other place near thereto as it may select.

(e.) To enter into communication with the Central Co-operative Board, the Wholesale Societies, and all other representative bodies in the Co-operative movement, in order to ensure, as far as may be, the harmonious working of the Federation with them.

The Federation then is promoted by the Societies to do for them what can best be done in common, and to carry on the work of co-operation between the Societies themselves after the Societies have organised individuals for combined work.

CO-OPERATIVE INSTITUTE SOCIETY LIMITED,
36 HART STREET, OXFORD STREET, LONDON, W.C.

Establishment of a Metropolitan depot for the sale of co-operative productions, in connection with the other work of the Institute Society.

As the Industrial Co-operative Store movement has not taken root in Central London and only in a few of its suburbs, there is a great market to which the Co-operative Workshops, supplying only Co-operative Stores, have no access. Hitherto the goods produced in Co-operative Workshops have not been brought prominently before the general public in London except in the Exhibition held by the Labour Association annually for the last three years in the Crystal Palace, in conjunction with the National Co-operative Festival. In each year the Exhibition has excited the deepest interest, and a number of people drawn from all sections of society have expressed their regret that there was no permanent depot in London where they could purchase goods produced under Co-operative auspices. Many who are anxious to buy things produced under fair conditions are yet unable to get them easily.

The Committee of the Co-operative Institute have taken steps to meet this want. They have secured premises in a central and easily accessible part of London, for a depot for the sale of goods produced in Co-operative Workshops, where workers share in profits and management. The new premises are situated in a good position, with windows where the goods can be displayed, and with room for storing a larger stock when the trade requires.

The state of public opinion on the subject induces them to believe, after much inquiry, that a depot of this kind can be carried

on in a profitable manner. The goods are excellent, and have acquired a good reputation in Co-operative Stores, and can be confidently recommended to the public.

The depot depends not only on the custom of sympathisers, but is likely in addition to get some support from the general public, for the maintenance of fair methods in production need not involve very high prices. With careful management, sound articles can be produced without charging prohibitive prices, such as would deter casual customers.

A Tailoring department has been included, so that those who wish to buy Co-operative cloth can have it made up at reasonable prices, with good fit and style. It is intended to add a Dress-making department, for the convenience of ladies who would like to buy Co-operative dress stuffs.

Having established and fitted up the depot in suitable premises where the goods can be properly displayed, the expenses of working up a trade have made some inroads upon the capital, which needs increasing to enable the work to be carried on with vigour. The funds consist of £1 shares, and the shareholder has no further liability beyond the amount of his shares.

PRODUCTIVE SOCIETIES

*Now at work, which recognise the right of the Worker to Participation
in Profits and Management.*

*The products of many of the following Societies may be obtained at the Depot for sale of
Co-operative Productions, 36 Hart Street, Bloomsbury, London, W.C.*

ENGLAND AND WALES.

I. Cotton, Linen, Silk, and Twist.

Cotton Cloth.....	Burnley Self-Help Manufacturing, Healey Royd Mills (B.).
Fustian	Hebden Bridge Fustian Manufacturing, Nutclough Works (H.B.).
Hosiery	Leicester Hosiery Manufacturing, Cranbourne Street Mills (L.).
Quilts and Table Covers.....	Eccles Manufacturing, Silk Street (E.).
Shirts	Hamilton Shirtmaking, 41 Poland Street (L.), W.
Shawls	Delph and District Woollen Manufacturing (D.), nr. Oldham.
Silk Twist	Leek Silk Twist Manufacturing, Park Mills, Ball Heye Green (L.).
Towels, Quilts, Sheets, &c.	Bolton Commonwealth, School Hill Mill (B.).
Worsted Cloth	Airedale Manufacturing, Fulton Street, Bradford.
Woollen Cloth	Wm. Thomson & Sons Ltd., Woodhouse Mills, nr. Huddersfield.

II. Farming.

Farming.....	Assington (A.), Sudbury.
Do.	North Seaton (N. S.), Morpeth.

III. Leather.

Boots and Shoes	Anchor Boot & Shoe Manufacturing, Friars Causeway, Leicester.
Do.	Barwell Manufacturing, Goose Lane (B.).
Do.	Bozeat Manufacturing (B.), Northampton.
Do.	Bristol Pioneers, 16 King Square (B.).
Do.	Desborough Manufacturing, High St. (D.), nr. Market Harbro'.
Do.	Earls Barton Manufacturing (E.B.).
Do.	Glenfield Manufacturing, Station Road (G.).
Do.	Hinckley Manufacturing, Stockwell Head (H.).
Do.	Kettering Manufacturing, Haverlock Works (K.).
Do. ("Eagle Brand").....	Leicester Manufacturing, Bede Street, Braunstone Gate (L.).
Do.	Nantwich Manufacturing, 36 Pillory Street (N.).
Do.	Northamptonshire Productive, Wollaston (N.).
Do.	Norwich Leather and Grindery Manufacturing, 32 St George's, Middle Street (N.).
Horse Collars	Walsall Horse Collar Manufacturing, back of No. 2 St Paul's (W.).
Leather	London Leather Manufacturing, 46 Leroy Street, Old Kent Road (L.), S.E.

PRODUCTIVE SOCIETIES—Continued.

ENGLAND AND WALES—Continued.

IV. Metal Workers.

Bridle Bits	Walsall Bridle Bit Manufacturing (W.).
Cart-Gear and Chains.....	Walsall Cart-Gear Manufacturing, 240 Stafford Street (W.).
Cutlery	Sheffield Cutlery Manufacturing, 33 Leicester Street (S.).
Locks, &c.	Walsall Lock Manufacturing, Neale Street (W.).
Metal Goods	Midland Tinplate Workers, 24 Brasshouse Passage, Birmingham.
Nails	Dudley Nail Manufacturing, 127 Snow Hill (D.).
Do.	Midland Nail Makers' Association, 23 Dudley Street, Dudley.
Do.	Bromsgrove Nail Forgers, Sidemoor (B.).
Needles	Alcester Needle Manufacturing, Malt Mill Lane (A.).
Sheet Iron	Sheet Ironworkers, Hope Works, Stour Vale, Lye.
Watches.....	Coventry Watch Manufacturing, 35 Mount Street (C.).
Wringing Machines, &c.	Keighley Ironworks, Goulbourne Street (K.).

V. Various.

Barges, &c.	Medway Barge Builders, 61 Copenhagen Road, New Brompton, Kent.
Bass Dressing	London Bass Dressers, 105 Charles Street, Stepney (L.), E.
Bookbinding	Bookbinders, 17 Bury Street, Bloomsbury, London, W.C.
Bricks	Kent Co-operative Brickmakers, Teynham (K.).
Building	Co-operative Builders, Burton Road, Brixton, London, S.W.
Do.	General Builders' Co-operative Society, 9 John St., Adelphi (L.).
Cocoa, &c. ("Nutrital")	London Productive Society, Thames Ditton, Surrey.
Corn Milling and Baking.....	Sheerness Economical Society (S.).
Decorating, Painting, &c.	Brighton Artisans, 32 North Road (B.).
Do.	London Central Decorators and House Painters, 37 Howland Street, Fitzroy Square (L.).
Fishing	North Shields Fishing (N.S.).
Furniture	Bath Cabinetmakers, Twerton-on-Avon (B.).
Do.	Bolton Co-op. Cabinetmakers, Salt Pie Mill, White Lion Brow (B.).
Do.	Bradford Cabinetmakers, 57 Upper Seymour Street (B.).
Do.	Bethnal Green University Club (B.G.), E.
Do.	Household Furnishing Company, Newcastle-on-Tyne.
Do.	Oldham Manufacturing, Bradshaw Street (O.).
Greenery	Gorton Sundries Manuf., Beehive Works, Droylsden.
Hats	Atherstone Hat Society, Tannery Hat Works (A.).
Do.	Tanworth Hat Society, 44 Church Street (T.).
Mats	Manchester Matmaking, 9 Hood Street, Blossom Street (M.).
Pottery	Brownfield's Guild Pottery, Cebridge, near Stoke-on-Trent.
Printing	Manchester Co-operative Printing, 92 Corporation Street (M.).
Do.	Leicester Co-op. Printing, Vauxhall Street, Causeway Lane (L.).
Seeds, Manure, &c.	Agricultural and Horticultural Association Ltd., 186 Creek Road, Deptford, and 3 Agar Street, Strand, London.
Tailoring	Sheffield Operative Tailors, 21 Change Alley (S.).
Do.	Nottingham Tailors, 4 Lower Parliament Street (N.).
Various	Depot for Co-operative Productions, 36 Hart Street, Bloomsbury, London, W.C.

SCOTLAND.

Baking	United Co-operative Baking Society, 12 Macneil St., Glasgow.
Cotton and Woollen	Paisley Manufacturing, 114 Causewayside Street (P.).
Linen	Dunfermline Manufacturing, 27 New Row (D.).
Printing and Bookbinding.....	Edinburgh Co-operative Printing Company, Bristo Place (E.).
Pottery	Bo'ness Industrial Manufacturing, Grangepans (B.).
Tweed	Scottish Tweed Manufacturing Society, Ettrick Mills, Selkirk, N.B.
Various	Scottish Co-operative Wholesale Society.

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Various	Scottish Co-operative Wholesale Society.

LABOUR ASSOCIATION:

FOR PROMOTING CO-OPERATIVE PRODUCTION, BASED ON THE CO-PARTNERSHIP OF THE WORKERS.

OBJECTS.

To form public opinion on the subject of Associated Labour, by the following means, viz. :—

1. The publication and supply of Literature.
2. The delivery of Lectures, Addresses, &c.
3. The holding of Conferences of all classes of persons interested in the elevation of the worker.

To assist working men to organise themselves for mutual self employment.

To enlist the active interest of the Trade Societies in the Co-operative movement.

To secure a united action of Trade Unionists and Co-operators for mutual benefit and progress.

To give information generally on the position of Co-operative workshops and the condition of the workers.

PUBLICATIONS.

	PRICE
Labour Association : its Principles, Objects, and Methods. By E. V. NEALE	1d. each.
How to Forward the Work of Labour Association	Free.
Proceedings of Co-operative Production Conference at Aberdeen	2d.
Annual Report, 2nd, 3rd, 4th, 5th, 6th, 7th, or 8th	2 1/2 each.
Monthly Letter to Members (various months)	Free.
Account of the Productive Exhibition, including Historical Sketch of each Society	1891 2d. 1893 2d.
Do. do. do. do. do.	Free.
Account of Labour Association's Action in South Metropolitan Gas Strike	Free.
Our Future Policy in Co-operative Production. By THOS. RITCHIE	Free.
Press Notices on the Productive Exhibition, Crystal Palace, 1890	Free.
Federation of Productive Societies. By THOMAS BLANDFORD and E. W. GREENING	Free.
Eight Years' Work of the Labour Association	Free.
Evidence given by the Labour Association before the Royal Commission on Labour	2d.

LEAFLETS.

	per 100
The Labour Association : its Principles, Objects, and Methods	8d.
What is Co-partnership, and what can it do for the Worker?	8d.
Present Position of Co-operative Production	8d.
Trade Unionism and Co-operative Production	8d.
How to Form a Lodge of the Labour Association	Free.
Circular to the Distributive Societies in England upon the New Rule of the Scottish Wholesale admitting Workers to Co-partnership	Free.

The Labour Association will also send Reports and Balance-Sheets of various Societies, "Employer and Employed" (Boston, U.S.A., Quarterly), a new Industrial World (Hodgson Pratt), and the National Co-operative Festival Annual Report.

CENTRAL OFFICE: 9 JOHN STREET, ADELPHI, LONDON, W.C.

**END OF
TITLE**